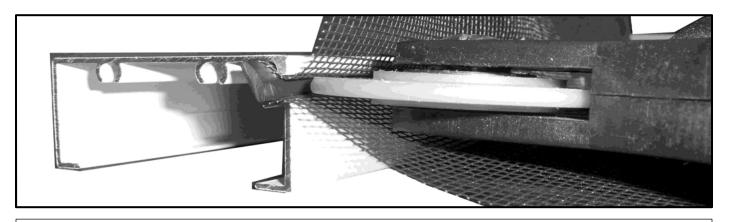
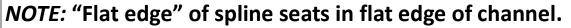
WORKING WITH SCREEN AND SPLINE:

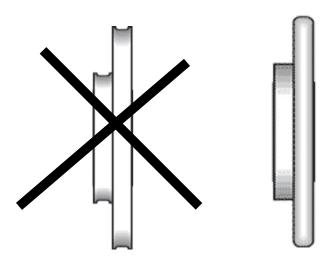
NOW IS A GOOD TIME TO PRACTICE HOW THE FLAT SPLINE FITS
INTO THE SCREEN CHANNEL. CUT A 6" PIECE OF SPLINE. USING
YOUR FINGERS, PUSH THE FLAT SIDE OF THE SPLINE INTO THE
DEEPER EDGE OF SPLINE CHANNEL (WITHOUT ANY SCREEN).
NOW PRACTICE ROLLING THE SPLINE ROLLER TOOL TO "LOCK"
THE SPLINE INTO THE SPLINE CHANNEL. (See illustrations).







PROPER WHEEL SELECTION FOR FLAT SPLINE ROLLING

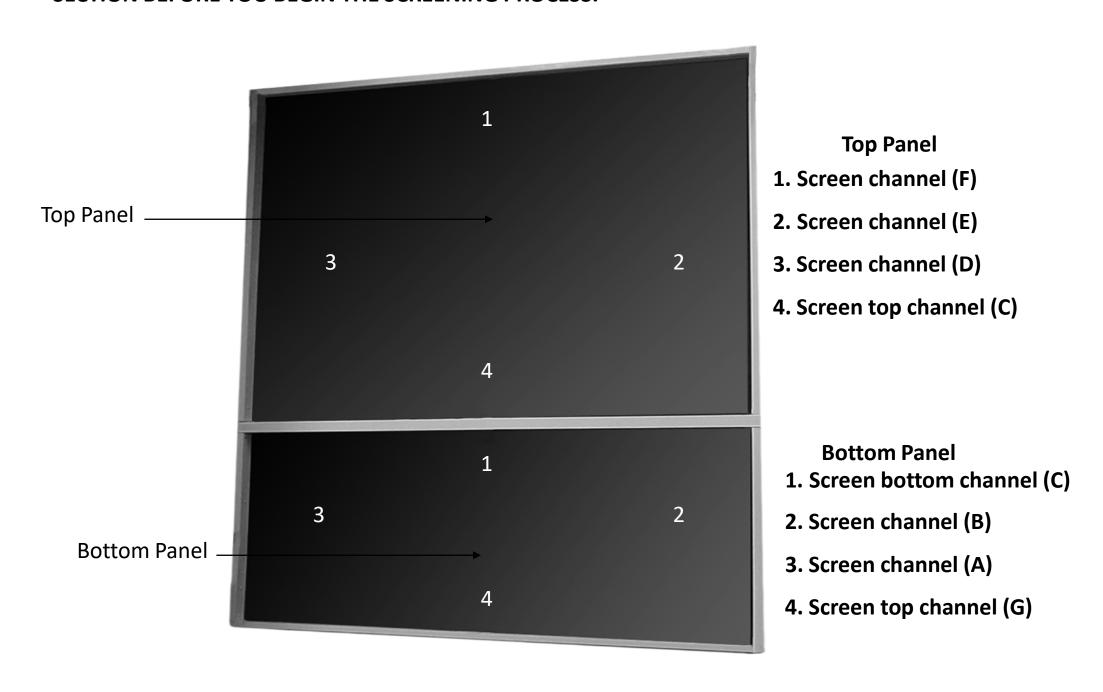


U-shaped wheel

Round wheel

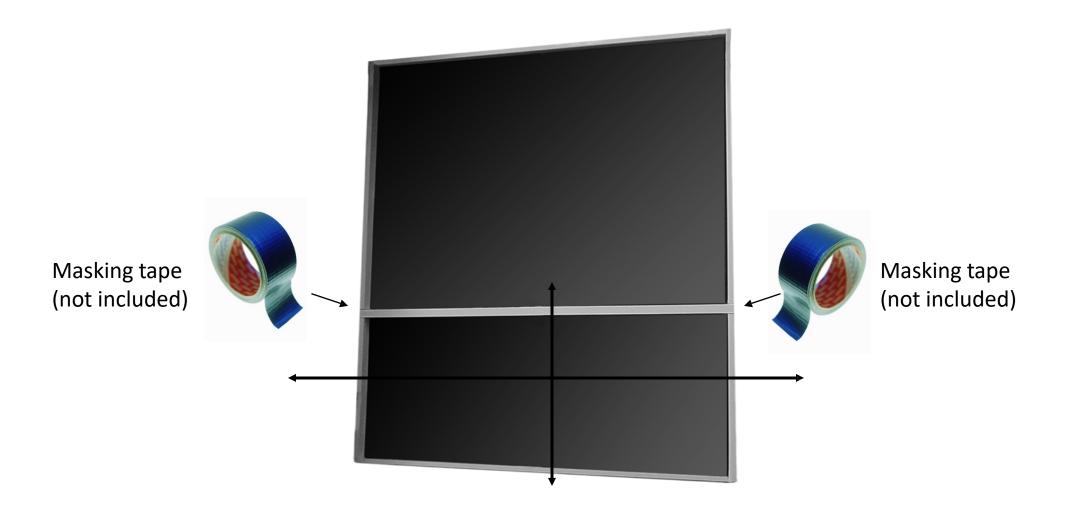
WORKING WITH SCREEN AND SPLINE:

WHEN SCREENING YOUR OPENING, FOLLOW THE DIAGRAM BELOW AS TO THE ORDER IN WHICH TO SCREEN THE CHANNELS, START AT BOTTOM PANEL #1 AND FINISH AT #4. THEN MOVE TO 1-4 OF THE LARGER TOP PANEL. BE SURE TO READ AND UNDERSTAND THIS ENTIRE SECTION BEFORE YOU BEGIN THE SCREENING PROCESS.



INSTALLING SCREEN- LOWER PANEL:

12. TAPE OR TACK THE SMALLER BOTTOM PANEL SCREEN (S1) LOOSELY OVER LOWER OPENING (BELOW MIDRAIL). OVERLAP ALL EDGES AT LEAST 3". Note: Extra screen is supplied.

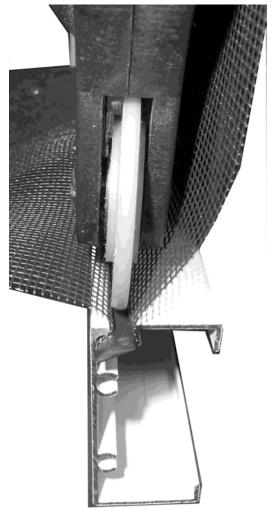


13. USE A PIECE OF 10' SPLINE (S3) TO BEGIN INSTALLING THE LOWER SCREEN PANEL. REFER TO PAGE 12.

INSTALLING SCREEN continued-LOWER PANEL:

14. ALIGN MIDDLE OF SPLINE WITH THE MIDDLE OF THE MIDRAIL (C). ROLL THE SPLINE AND SCREEN INTO THE CHANNEL TOWARDS EITHER CORNER.





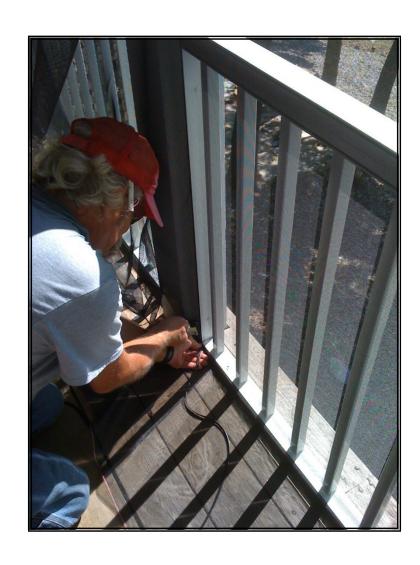
- 15. MEASURE SIDE (A) AND CUT OFF PIECE OF SPLINE 6" LONGER.
- 16. STARTING ABOUT 1" BELOW THE UPPER RIGHT CORNER, ROLL THE SPLINE AND SCREEN INTO THE CHANNEL. ENSURE SPLINE COVERS ENTIRE SCREEN CHANNEL.
- 17.REPEAT STEP 15 FOR SIDE B. APPLY A SLIGHT SIDEWAYS PRESSURE WITH YOUR FINGERS AS YOU ROLL SIDE B.

NOTE: AS THE SPLINE LOCKS INTO PLACE YOUR SCREEN SHOULD BECOME TIGHT. IF NECESSARY PULL OUT SPLINE AND RESTART PROCESS UNTIL YOU ACHIEVE DESIRED LOOK AND SCREEN TAUTNESS. REFER TO PG. 7 FOR SIDES (A), (B), AND (C).

INSTALLING SCREEN continued - LOWER AND UPPER PANELS

18. STARTING IN THE MIDDLE OF (F), ROLL THE SPLINE AND SCREEN INTO THE CHANNEL TO-WARDS EITHER CORNER. NOW THAT THE TOP (F) IS DONE, COMPLETE BOTH SIDES AS YOU DID WITH THE LOWER PANEL.

NOTE: AS THE SPLINE LOCKS INTO PLACE YOUR SCREEN SHOULD BECOME TIGHT. IF
NECESSARY REMOVE SPLINE AND RESTART PROCESS UNTIL YOU ACHIEVE DESIRED LOOK
AND SCREEN TAUTNESS.



19. REPEAT STEPS 12-18 FOR UPPER PANEL (ABOVE MIDRAIL).

TRIMMING THE SCREEN:

20. <u>CAREFULLY TRIM OFF EXCESS SCREEN THAT IS OUTSIDE THE SPLINE USING A SHARP UTILITY KNIFE.</u>



21. TUCK SPLINE INTO CORNERS USING THE TIP OF A SCREWDRIVER.





CONGRATULATIONS, YOUR SCREEN WALL IS NOW COMPLETE!